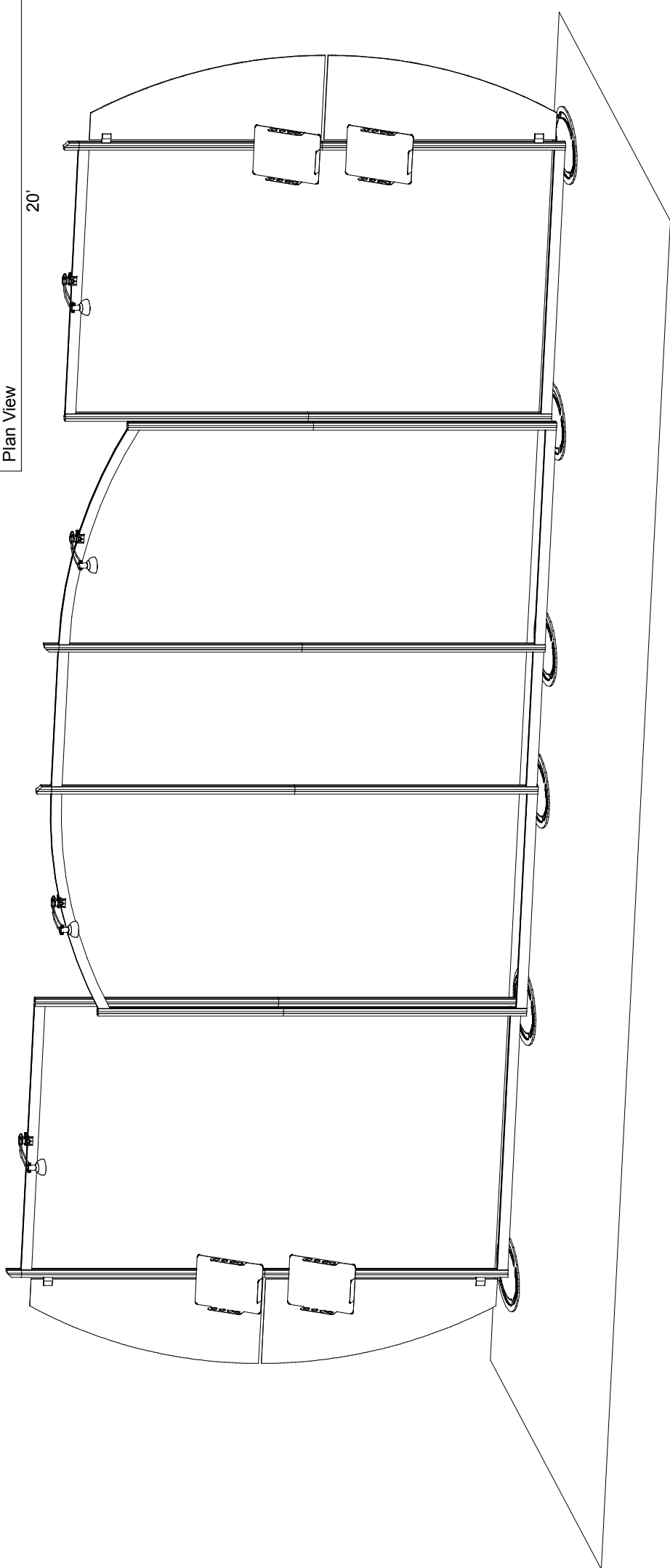
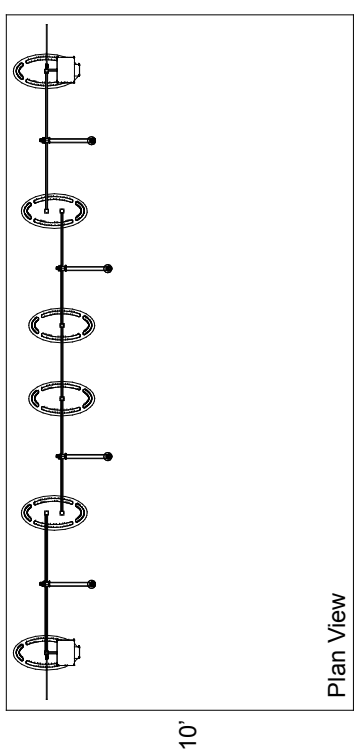




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WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

SACAGAWEA

DESIGNS

Using You Set-up Instructions:

The Visionary Designs Set-up Instructions for Sacagawea displays are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display and a logical series of detailed steps for assembly. We encourage you to study the instructions **before** attempting to assemble your exhibit.

THIS IS VERY IMPORTANT!

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in **red**).

Cleaning & Packing Your Display:

- 1) Use care when cleaning aluminum extrusions or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or counter tops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing materials. It will make re-packing much easier and will reduce the likelihood of shipping damage.



Hex Key Tool

Most visionary design exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

Typical Connection



Typical Connection



Detail A: Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.

Base Plate Connection



Detail D: Attach vertical extrusions to base plates with supplied bolts inserted through the hole in the plate. Be careful not to strip the thread.

Vertical Connection



Detail E: A square connection bar with plastic T knobs is inserted between two vertical extrusions joined end-to-end. Turn the knobs clockwise to tighten. Do Not Overtighten.

Corner Connection



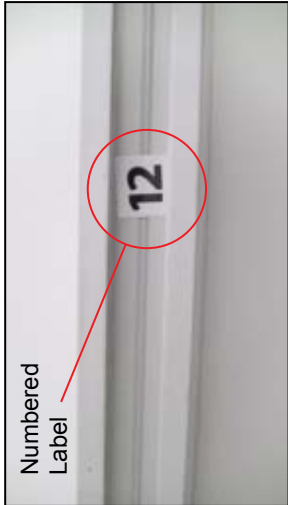
Detail F: Plastic Star Knobs are used to tighten locks where horizontal extrusions connect with vertical extrusions. Turn the knobs clockwise to tighten. Turn counter-clockwise to loosen, but do not remove knob. Do Not Overtighten.

Horizontal Connection



Detail C: A rectangular connection bar with plastic T knobs is inserted between two horizontal extrusions joined end-to-end. Turn the knobs clockwise to tighten. Do Not Overtighten.

Numbered Label

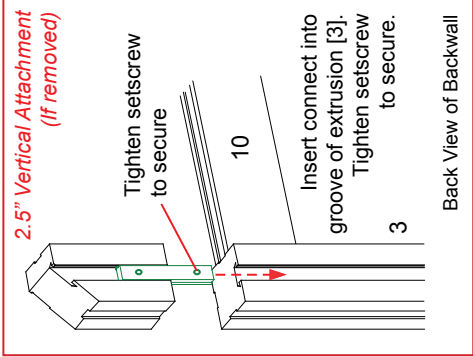


Detail B: Each extrusion contains a numbered label that corresponds to set-up instructions. The label is located within a groove of the extrusion (when possible). Visionary Design labels contain Black numbers unless otherwise specified.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
1	2	Base Plate w/ 1 Hole
1a	1	Base Plate w/ 2 Holes
2	1	42" Lower Vertical Extrusion
3	1	42" Upper Vertical Extrusion
4	1	42" Lower Vertical Extrusion
5	1	42" Upper Vertical Extrusion
6	1	42" Lower Vertical Extrusion
7	1	32" Upper Vertical Extrusion
8	1	42" Lower Vertical Extrusion
9	1	42" Upper Vertical Extrusion
10	2	47" Horizontal Extrusion
11	1	38.25" Horizontal Extrusion
12	1	40.9826" Curved Extrusion
14	1	4" Stabilizing Extrusion

- Steps:
- 1) Attach vertical extrusions [2, 4, 6 and 8] to base plates [1 and 1a].
 - 2) Attach upper vertical extrusions to lower extrusions using connection bar [b].
 - 3) Attach horizontal extrusions [10, 11 and 12] between vertical assemblies as shown.
 - 4) Apply graphic to back of assembled backwall.



Graphic Attachment
Apply graphic to back
of assembled backwall.

Horizontal Placement

Set upper horizontal bar
[10] to be flush with
top of vertical extrusions.

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Stabilizing Bar

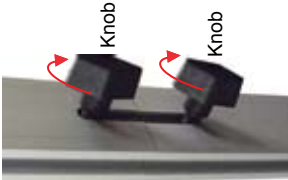
Connect stabilizing bar [14]
between verticals [5 and 7]

Velcro attached to
lower back of bar

Slide Connection Bar
between Extrusions
and tighten Knobs
to secure.

Velcro attached to upper
back of bar

STAR indicates location of
knobs on BACKSIDE of unit.



Turn Knob Clockwise
to Tighten Lock
Do not over tighten Knobs.

GREEN STAR
indicates
location of connection
lock with knob.



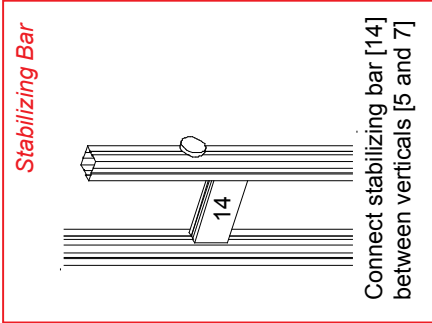
BACK VIEW

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL
SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

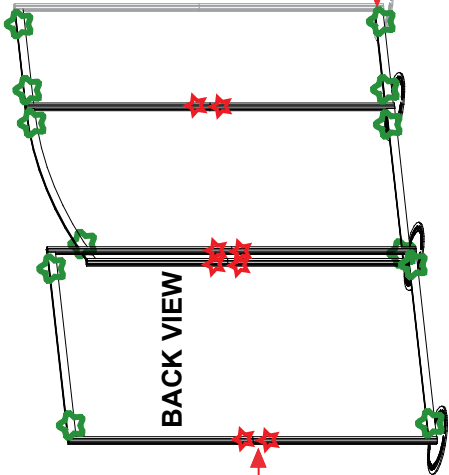
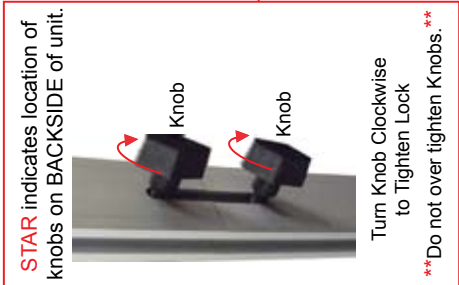
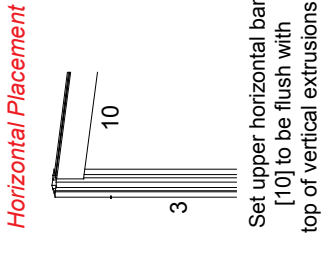
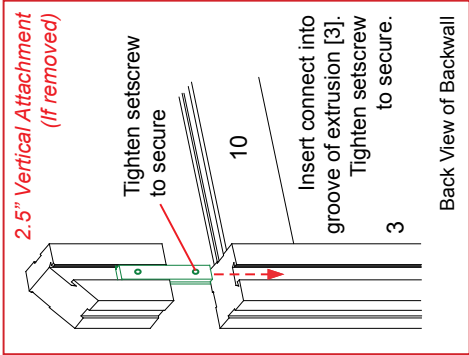
Item	Qty.	Description
1	2	Base Plate w/ 1 Hole
1a	1	Base Plate w/ 2 Holes
2a	1	42" Lower Vertical Extrusion
3a	1	42" Upper Vertical Extrusion
4a	1	42" Lower Vertical Extrusion
5a	1	42" Upper Vertical Extrusion
6a	1	42" Lower Vertical Extrusion
7a	1	32" Upper Vertical Extrusion
8a	1	42" Lower Vertical Extrusion
9a	1	42" Upper Vertical Extrusion
10	2	47" Horizontal Extrusion
11	1	38.25" Horizontal Extrusion
12a	1	40.9826" Curved Extrusion
13	2	24" Horizontal Extrusion
14	1	4" Stabilizing Extrusion

Steps:

- 1) Attach vertical extrusions [2a, 4a, 6a and 8a] to base plates [1 and 1a].
- 2) Attach upper vertical extrusions to lower extrusions using connection bar [b].
- 3) Attach horizontal extrusions [10, 11 and 12a] between vertical assemblies as shown.
- 4) Attach horizontal extrusions [13] between vertical assemblies [8/9 & 8a/9a] as shown.
- 5) Apply graphic to back of assembled backwall.



Graphic Attachment
Apply graphic to back of assembled backwall.

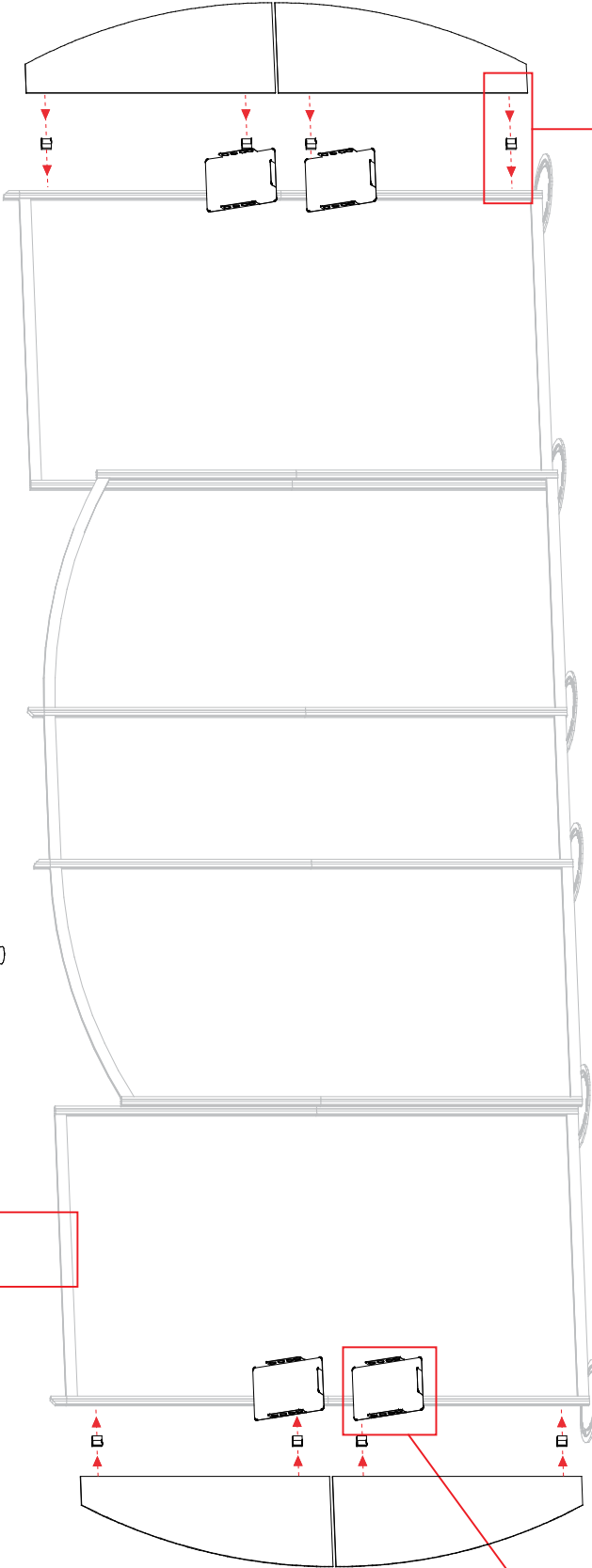
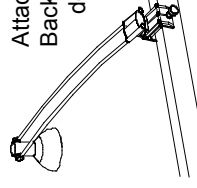


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

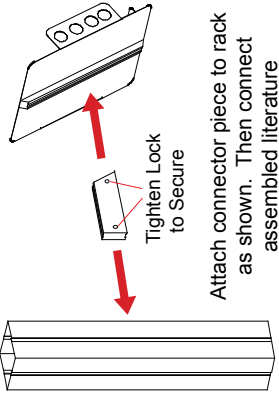
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Light Connection

Attach Lights to Backwall where desired and tighten in place.



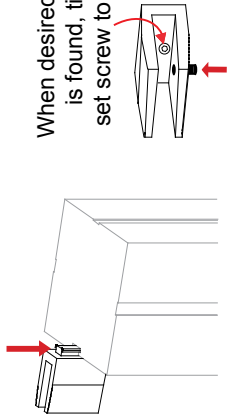
Literature Rack Attachment



Tighten Lock to Secure

Attach connector piece to rack as shown. Then connect assembled literature rack to vertical extrusion.

Example of A10 Clamp Attachment (If removed)



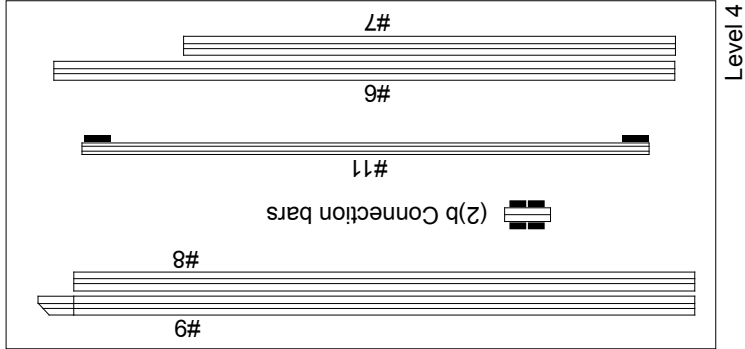
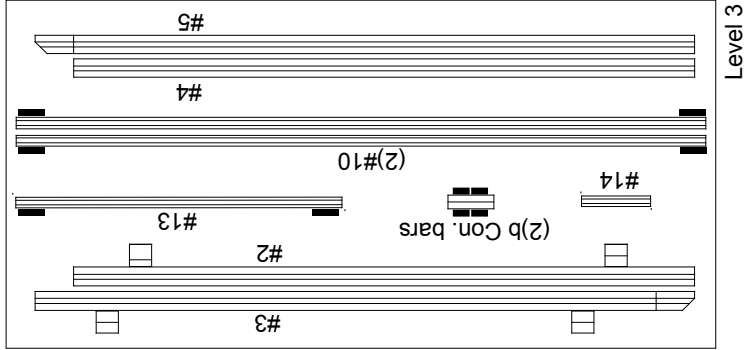
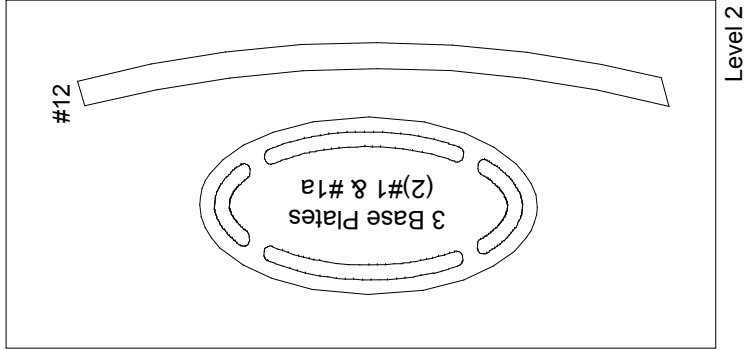
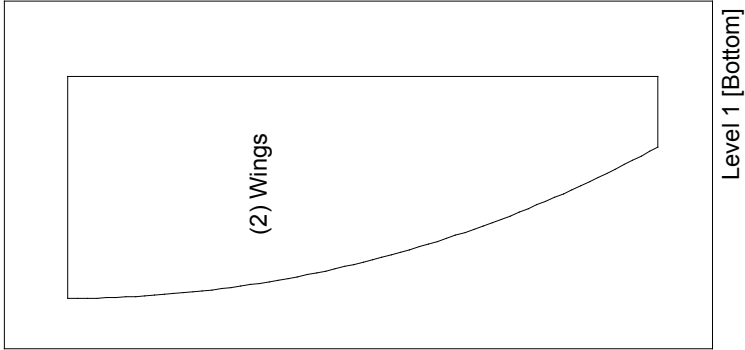
Slide connector on back of A10 clamp into groove of extrusion.

When desired location is found, tighten set screw to secure.

Tighten knob to secure wing in place.

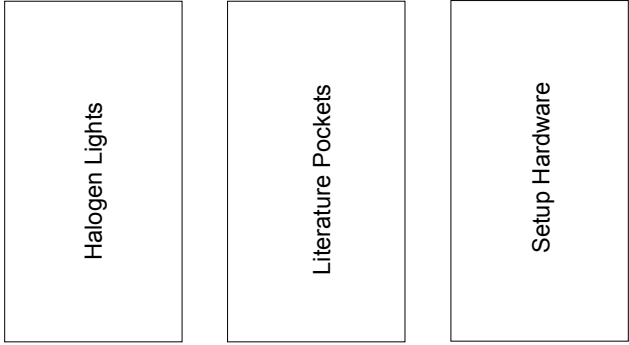
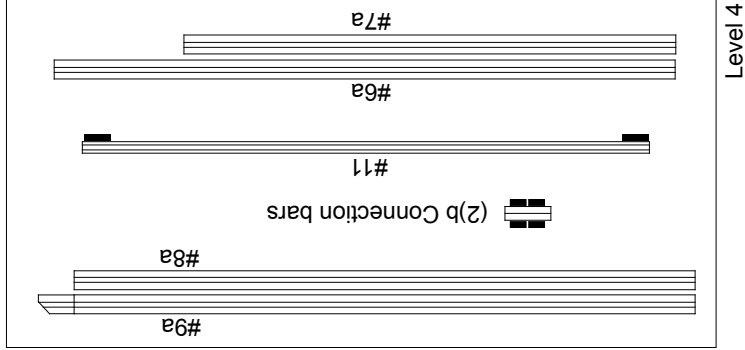
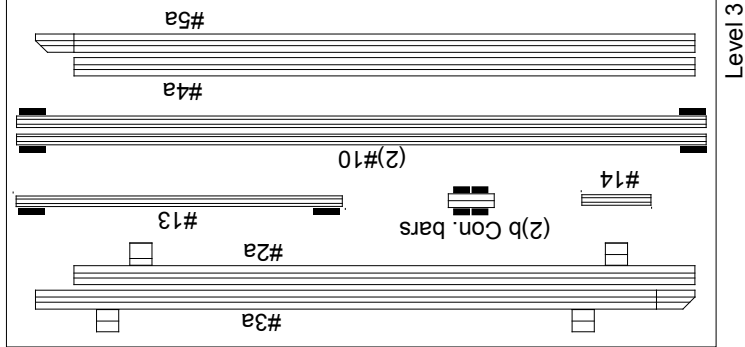
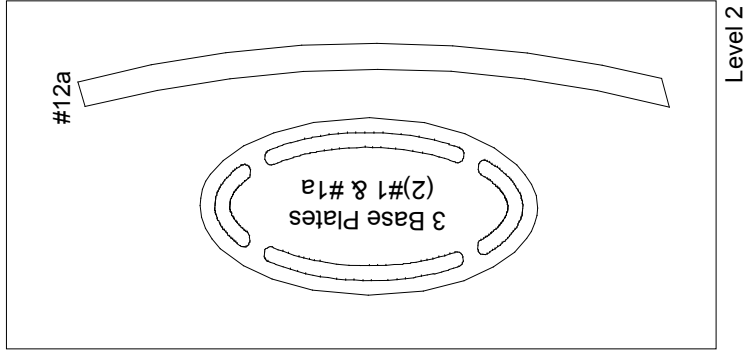
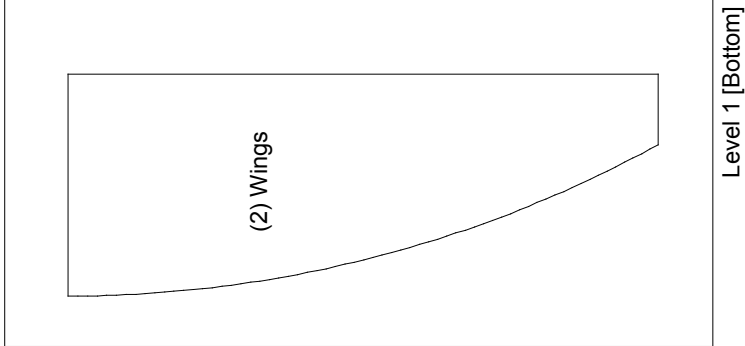
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Top View of each Level



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Top View of each Level



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING