Parts -
	total # of pieces
Pano_L-Frame	2
Pano_I-Frame	2
Pano_T-Frame	2
Pano_F-Frame - Top	6
Pano_F-Frame - Bottom	6

W:115.75" D:17.3" H:94.5"

Pano_L-Frame   Pano_I-Frame   Pano_T-Frame   Pano_F-Frame Horizontals

Note: Frame connection points are labeled with letters.
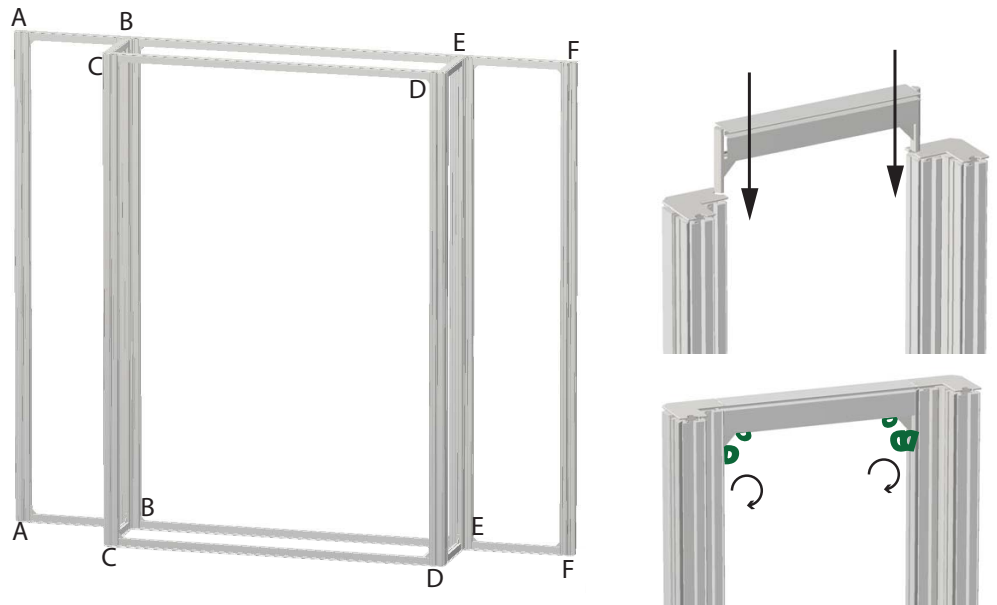*Graphic installation points are identified with numbers.*

Step 1 - Arrange bottom Pano_F horizontal sections in place according to frame detail. Corner connectors will already be in place and sections will be labeled with a single letter at each end.
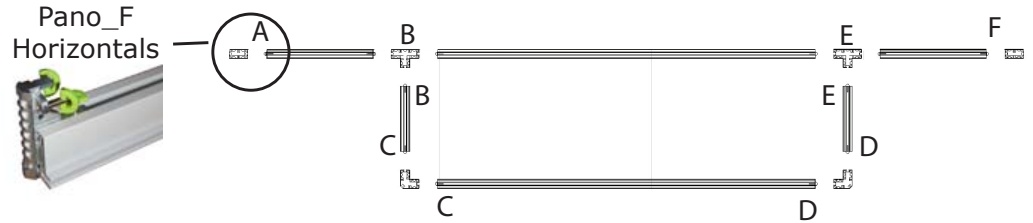
Pano_F Horizontals

Step 2 - Place assembled vertical posts down onto corner connector on horizontal section.
Do one wall or section at a time.
Tighten D screws on vertical posts.
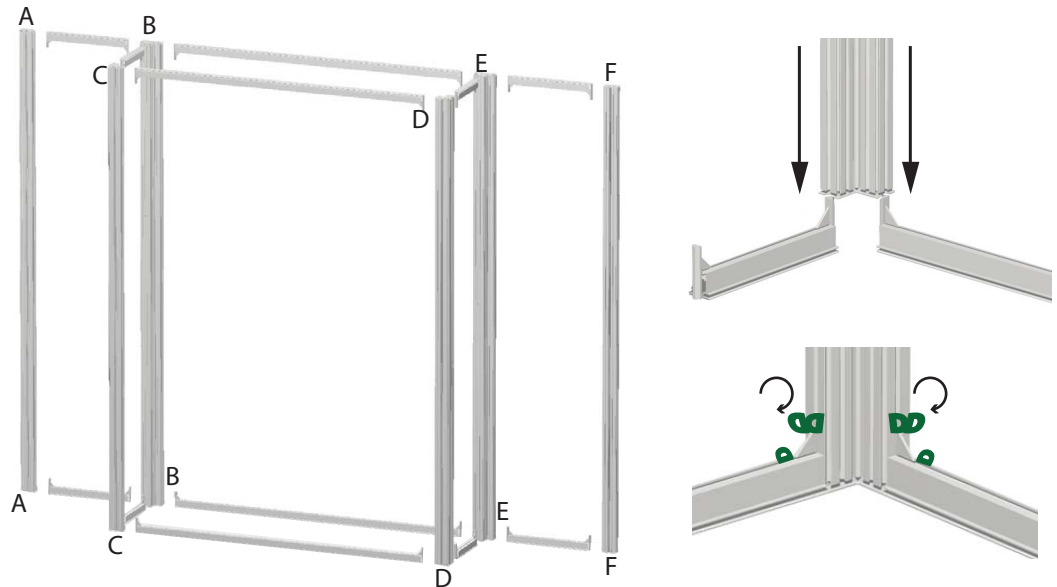
Step 3 - Top horizontal posts will have the same labels as the bottom horizontals with corner connectors attached.
Slide top extrusion connectors down onto tops of vertical posts.
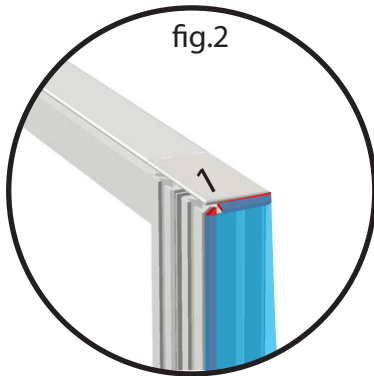Tighten D screws on vertical posts.
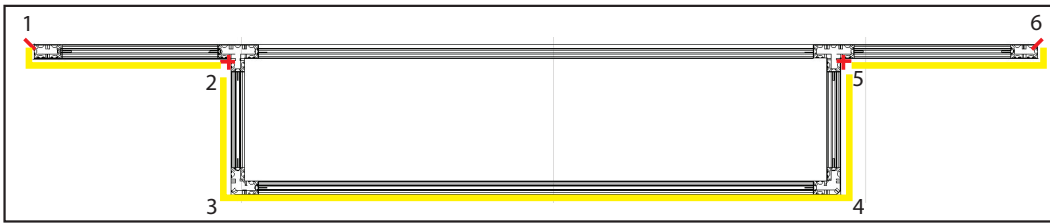
Note: Frame connection points are labeled with letters.
**Graphic installation points are identified with numbers.**

fig.1A
pt 1/start

fig.1B
Graphic 1
1 - start tab on back of graphic
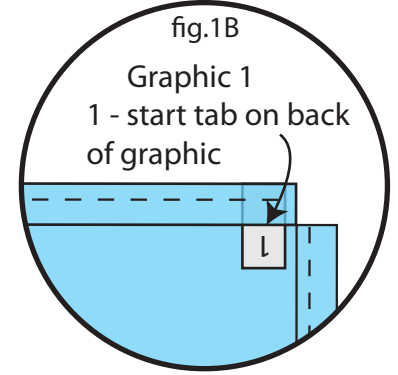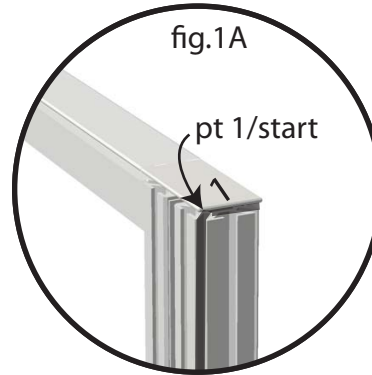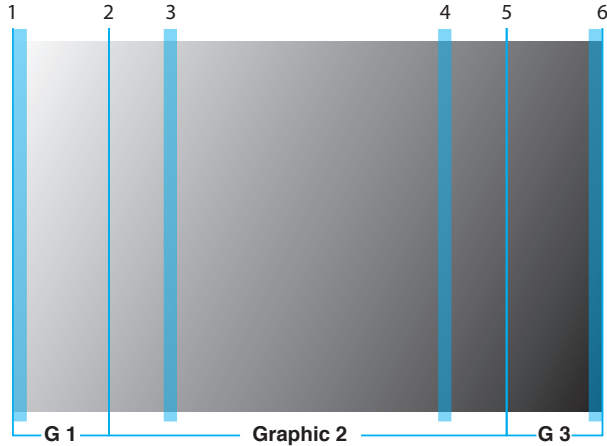
Step 1 - Identify start point on top of frame (fig. 1A, label - 1) and graphic top left corner (fig. 1B, shown in blue).

fig.2

Step 2 - Insert 1 Top corner of graphic and welt into top groove of L vertical post at point 1.
Align welt on left with vertical groove, insert a few inches. See fig. 2
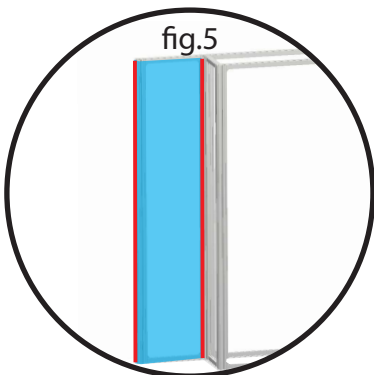
fig.3
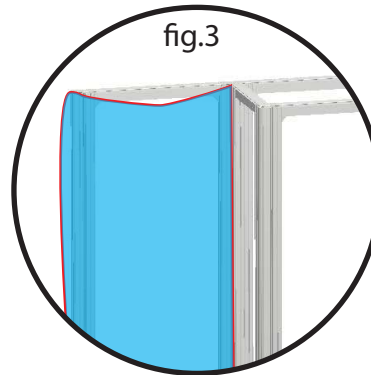
Step 3 - Align corner 2 of graphic with corner 2 on frame.
Continue aligning corners around frame to final stop point.

*Corners must be done first to assure proper fit.*

fig.4
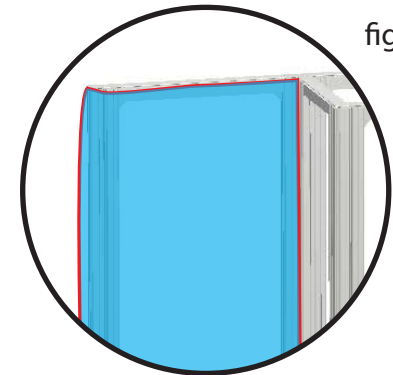
Step 4 - Work in top welt between corners from center out to corners making sure graphic is evenly distributed.
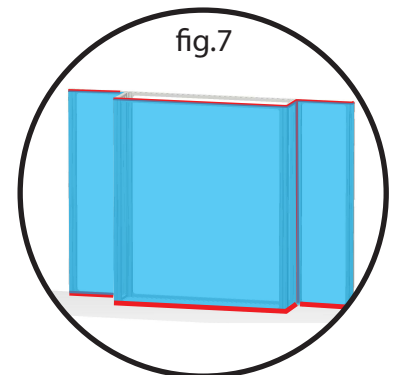
Be sure to push graphic into the groove, not slide.

fig.5

Step 5 - Insert welt in vertical grooves between top and bottom corners.
Work from middle out making sure graphic is evenly distributed.

fig.6
Graphic 2
2 - start tab on back of graphic
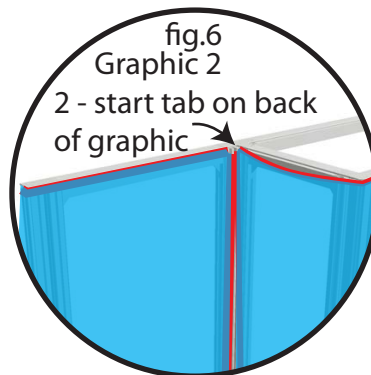
Step 6 - For frames with multiple graphics, align next graphic with first.
Follow steps 1-5 before doing bottom.

fig.7

Step 7 - Follow steps 1-5 for bottom of graphic.